| Product | Chem. Description | Features and Benefits |
|------------------|-------------------------------------|--|
| LUVODUR® HVC 100 | Complex Mix of Polyol Ester | Improves the efficiency of water miscible cooling lubricants. Increasing lubricating properties. Low foaming behavior. Provides solubility, wetting and penetration. High thermal stability. |
| LUVODUR® HVC 144 | Complex Mixture of Esters | Improved efficiency in non-water miscible cooling lubricants. Increased wetting effect. Improved efficiency of water miscible cutting fluids fore AL. |
| LUVODUR® HVC 221 | Mixture of Native Fatty Acid Esters | Improves the wetting effect and lubricity of neat oils. Synergistic effects with EP/AW additives in the cutting oils. |